

## Receiving Report

Date:

Supplier:

Yes

**Yes**

Cash

Batch No:

Dart P/O:

Yes

Yes

~~Yes~~



---

N/A

NR

N.

### Discrepancies

Discrepancies		Work Order				Comments
Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	
M 304 R 04375		29	12	0	12	
M 304 S 116 A		64	80	0	0	over 16
M 606156 B 1500 X 0.1200	2K	0	0	0	29	

Initials of receiver (if shipment OK) \_\_\_\_\_ Level 12

Production/Admin:

Date

Date  
Received/Costing

Initial

Initials of receiver (if shipment OK)

Level 12

Location

# Purchase Order Receipt Listing

April 23, 2012 11:11:43 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO16666 All Receipt Dates All Line Item Types  
All Item ID/GL/WOs All Rec. Employees All Currencies  
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp	Project ID	Reference/ Description/ Cert Std	PO U/M/ Stock U/M	Required Date Required Qty	Recv Date Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID \ Vendor Name VC-COP001 Thyssenkrupp Materials CA Ltd											
PO16666	1	No	M303H0.500	f	4/13/12	4/16/12	12.0000	\$2.79	0.0000	0	\$33.51
			303 HEX BAR .500	f	12.0000	DESI02		\$33.51	0.0000	0	
CAD	No		121380								
	2	No	M304R0.375	f	4/13/12	4/16/12	60.0000	\$1.55	0.0000	0	\$92.74
			304 ROUND BAR	f	60.0000	DESI02		\$92.74	0.0000	0	
			0.375								
			121380								
	3	No	M304R0.4375	f	4/13/12	4/16/12	12.0000	\$2.08	0.0000	0	\$24.93
			304 ROUND BAR	f	24.0000	DESI02		\$24.93	0.0000	0	
			0.4375								
			121380								
	4	No	M304S11GA	sf	4/13/12	4/16/12	80.0000	\$9.75	0.0000	0	\$780.25
			304/316 0.125 Sheet	sf	64.0000	DESI02		\$780.25	0.0000	0	
			121380								
	5	No	M304S20GA	sf	4/13/12	4/16/12	256.0000	\$3.09	0.0000	0	\$790.82
			304/316 .040 Sheet	sf	256.0000	DESI02		\$790.82	0.0000	0	
			121380								
	6	No	M6061T6B0.750X06. f		4/13/12	4/16/12	48.0000	\$10.47	0.0000	0	\$502.59
			000								
			6061T6 BAR .750 X	f	48.0000	DESI02		\$502.59	0.0000	0	
			6.00								
			121380								
	7	No	M6061T6B1.000X04. f		4/13/12	4/16/12	48.0000	\$9.39	0.0000	0	\$450.89
			000								
			6061-T6 Bar 1.00 x	f	48.0000	DESI02		\$450.89	0.0000	0	
			4.00								
			121380								
	9	No	M174B1.250X02.000 f		4/13/12	4/19/12	24.0000	\$35.00	0.0000	0	\$840.04
			17-4 SS Bar 1.250 x	f	24.0000	DESI02		\$840.04	0.0000	0	
			2.00								
			121449								

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date	Receiv Date/ Emp	Receiv Qty (PO U/M)	Cost Per Unit/ Receiv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ Reject Qty	Book Amt
VendorID\Vendor Name		VC-COP001	Thysenkrupp Materials CA Ltd								
PO16666	10		71550-30	Each	4/13/12	4/23/12	12.0000	\$14.80	0.0000	0	\$177.62
CAD	No		6061T6 BAR 1.250		12.0000	LAVO01		\$177.62	0.0000	0	
			X 5.000								
Total Received Quantity:											
Total Qty to Inspect (PO U/M):											
Total Reject Quantity:											
Total Receipt Value:											
Total Balance Due Quantity:											
											\$532.0000
											0.0000
											0.0000
											\$3,693.38
											12.0000

Ship From: THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 9057389033

Ship To: (1)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7  
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

No: PEC 762060  
Ship Date 12Apr12 at 8:57 From PFM  
Via VIM TRANSFER  
FOB CONCORD  
Ert PREPAID  
Route 0 - 0 Manifest  
Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: (20115)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7

B I L L O F L A D I N G

1) Our Order PEC-438860- 1 Your PO # 16666 STAINLESS STEEL HEX BAR 303 STAINLESS Heat Number 30060 Tag No 55902 .50" HEX X 144.0000"	MTR Quantity 12 FT PCS 1 Wt LBS 8
2) Our Order PEC-438860- 2 Your PO # 16666 STAINLESS STEEL ROUND BAR 304L Heat Number B6A9 Tag No 55903 .375" DIA X 144.0000"	MTR Quantity 60 FT PCS 5 Wt LBS 23
3) Our Order PEC-438860- 3 Your PO # 16666 STAINLESS STEEL ROUND BAR 304L Heat Number 9RB9 Tag No 55904 .437" DIA X 144.0000"	MTR Quantity 12 FT PCS 1 Wt LBS 7
4) Our Order PEC-438860- 5 Your PO # 16666 STAINLESS STEEL SHEET 304-2B Heat Number A2101093 Tag No 55538 .0360 Nom X 48.0000" X 96.0000"	MTR Quantity 256.00 SFT PCS 8 Wt LBS 371
5) Our Order PEC-438860- 6 Your PO # 16666 ALUMINUM FLAT BAR 6061-T6511 Heat Number Z00106028 Tag No 55905 .750" X 6.00" X 144.0000"	MTR Quantity 48 FT PCS 2 Wt LBS 255

Page: 1 ... Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ETRE RAPPORTEES IMMEDIATEMENT  
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY  
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION  
TVQ/GST # 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

DATE

1 Bundle  
4  
1 CRATE

DATE

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ETRE  
RAPPORTEES IMMEDIATEMENT.  
ERREURS OR SHORTAGE MUST BE REPORTED IMMEDIATELY  
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

Page: 1 ... Continued

\*\*\*UNE SURCHARGE D'ENERGIE DE \$25.00  
SERA AJOUTEE A CHAQUE COMMANDE.\*\*\*  
\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
ADDED TO EVERY ORDER.\*\*\*  
\*\*\* POUR VOS BESOINS D'ACIER INOXYDABLE,  
CONTACTEZ-NOUS. NOUS L'AVONS! TEL. 800-926-2600\*  
\*\*\* FOR ALL YOUR STAINLESS STEEL NEEDS, CALL US.

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT  
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
TO SHIPPING.  
ATTN: CHANTAL/LINDA  
\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*  
\*\* REFERENCED ON IT \*\*

FROM 438860-4 BACK ORDER SUR-CHARGE PAID

Heat Number  
B9857-4000

\*\*\* Chemical Analysis \*\*\*

B I L L O F L A D I N G			
1) Our Order PEC-439118- 1 Your PO # 16666			
STAINLESS STEEL SHEET 304-2B			
. 1200 Nom X 48.0000" X 120.0000"			
Heat Number		Tag No	Quantity
B9857-4000		21686	80.00 SFT
1 CRATE/R133			
=====			
PCS Net Wt	Gr LBS	PCS Net Wt	Gr LBS
2 384	488	2 384	488
TOTAL:			
Tags	1		

Tel: 613-632-9577 Fax: 613-632-1053

SHIP TO:  
(1)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7

Tel: 514-337-0161 Fax: 514-745-2968

SHIP FROM:  
THYSSENKRUPP MATERIAUX NA  
4700 BOIS FRANCO  
ST. LAURENT, QC H4S 1A7

SHIP DATE 12Apr12 at 15:51 From VFW  
No: VIM 371009  
Via VIM TRUCK  
FOB CONCORD  
PREPAID  
Route 0 - 0 Manifest  
Trailer  
Slp  
STAN IVERS (905-532-1350)  
Sold To: (20115)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7

B I L L O F L A D I N G

DATE

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.  
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY.  
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

Page: 2 ... Continued

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT WITH  
MATERIAL AND FAXED TO THE CUSTOMER PRIOR TO SHIPPI  
ATTN: CHANTAL/LINDA  
\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*  
\*\* REFERENCED ON IT \*\*  
TOTAL G.W 1 BDL 1 SKID 1064 LBS

Heat Number  
2BQ334  
30060  
9RB9  
A2101093  
B6A9  
HK1124016  
Z00106028

\*\*\* Chemical Analysis \*\*\*

TOTAL: 7 Tags  
PCS 24  
LBS 982

7) Our order PEC-438860- 8 Your PO # 16666  
Part # OFFERING  
ALUMINUM FLAT BAR 6061-T6511  
1.250" x 5.00" x 144.0000"  
Heat Number HK1124016  
Tag No 55907  
Quantity 12 FT  
PCS 1  
Wt LBS 89  
*not used in P/O 16666*  
**MTR**

6) Our order PEC-438860- 7 Your PO # 16666  
ALUMINUM FLAT BAR 6061-T6511  
1.00" x 4.00" x 144.0000"  
Heat Number 2BQ334  
Tag No 55906  
Quantity 48 FT  
PCS 4  
Wt LBS 229  
**MTR**

B I L L O F L A D I N G

Ship From: THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 9057389033  
Ship To: ( 1 ) DART AEROSPACE  
Ship Date 12Apr12 at 8:57 from PFW  
No: PEC 762060  
Ship Date 12Apr12 at 8:57 from PFW  
Via VIM TRANSFER  
FOB CONCORD  
Rte PREPAID  
Route 0 - 0 Manifest  
Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115 ) DART AEROSPACE

# THYSSENKRUPP MATERIALS NA

DART AEROSPACE  
STAINLESS STEEL HEX BAR 303 STAINLESS

We certify that this is a true copy of the report  
furnished by the producer of the metal, or data  
resulting from tests made in approved labs.

PO/Ref 16666

Signed by:

Attn:

12Apr12 Pg 1/1

## Certificate of Mill Test Results

BL PEC-76260-001

This MTR contains 1 page (Page# 1)

MTR#:WLRB2011080139.6

Customer COPCON PO#:PEC-236801 SO#:PL9280

Item:HB030032 Bundle:WL11045001 Heat#:3Q060



## WALSIN LIHWA CORPORATION YENSHUI PLANT

3-10, SHI JIU LIAU, CHIN SHUEI L,  
YENSHUI CHEN, TAINAN HSIEN, TAIWAN R.O.C.  
Tel: (06)6530911 Fax: (06)6533076

MILL TEST / INSPECTION CERTIFICATE

ISO-9001/ISO-14001 CERTIFIED

Customer	JA CHEN STAINLESS PIPE CO., LTD.	Date	2011/07/14	File	2011080139
Steel Grade	AISI 303	Commodity	Stainless Steel Bar	Order No.	387411
Item	3Q060	Shape	H 1/2"	P.O.NO.	L32499

Length	1336	Weight (LBS)	130	Condition	CD	Remark	WL11045001
Long in: 4'-3 3/4"	Short: 4'-4 1/4"	Take in: 4'-4 1/4"	Take out: 4'-4 1/4"	Material is free from mercury contamination	No welding required	Solution treatment at 1040°C ± 12 hour - water quenched	Grain size test by E112: fine (5-8)
Major and micro structure: ok	Intergranular corrosion test by ASTM A262 Practice E: OK	Country of metal & M manufacturer: Taiwan					

Kind of	C	SI	MIN	P	S	NI	CR	MO	CU	N	CO	Hardness	Tensile	Yield	Elongation	Reduction of Area
Test	0.15	1.00	2.00	0.200	0.150	8.00	17.00	0.75				MIN 140	MIN 85			
Spec.	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX	MAX			
1	0.051	0.246	1.903	0.027	0.301	8.536	17.324	0.112								

Condition :	S-Solution Treated	A-Annealed	P-Polished	CD-Cold Drawn	ST-Smooth Turned	CG-Coarse Grinding
Remark :	According to ASTM A381-95b cond A, A582-2002 cond A L/C No. WL11045					
	A481/A484M/A485 6640U Type I					
	Q05 764B cond A RN10201 1.1B					
Shape :	R : Round	H : Hexagonal	S : Square	SR : Square-Round	E : Ellipse	FB : Rectangular
Here we certify that the material described herein has been manufactured and tested with satisfactory results in accordance with the requirement of the above material specification.						

MANAGER OF QUALITY ASSURANCE DEPARTMENT: M. P. Chiang

PO/Rel 16666

Nous certifions que le document reproduit ici est  
une copie conforme du rapport fourni par le  
producteur du matériel ou les données résultant de

BL VIM-371009-001

l'analyse faite par un laboratoire qualifié.  
SIGNÉ PAR:

高雄市中區中正路 235 號 13F  
13-F, No. 235, Jungjeng, 4th Road  
Chianjin Chiu, Kaohsiung, Taiwan.

# 檢驗證明書

運錫鋼鐵股份有限公司

YUEN CHANG STAINLESS STEEL CO., LTD.

INSPECTION CERTIFICATE

列印日期(ISSUE DATE): 2011/09/30

PO No.: 82518  
Shipment No.: 4970

ORIGINAL

Global Stainless Steel Inc.  
1150 Meyerside Drive, Mississauga,  
Ontario, Canada, L5T 1J4

客戶名稱 Customer	鋼捲編號 Coil No.	爐號 Heat No.	鋼種 Steel Grade	表面 Finish	產品尺寸(MM) Thickness x Width x Length	淨重(KG) Net Weight
項目 Item						
1	KA10505990E10-1	A1101712	304	NO.4	1.20 x 1219 x 2438	1,160
2	KA10505990E10-2	A1101712	304	NO.4	1.20 x 1219 x 2438	1,150
3	KA10508840J20-1	A1101752	304	NO.4	1.50 x 1219 x 2438	1,134
4	KA10508840J20-2	A1101752	304	NO.4	1.50 x 1219 x 2438	1,124
5	H5060	B9904-2010	304	NO.4	0.70 x 1219 x 2438	1,148
6	KA10336430F10	A2101090	304	NO.4	0.90 x 1219 x 2438	1,158
7	KA10331970E20	A2101089	304	NO.4	3.00 x 1219 x 2438	1,120
機械性質						
Mechanical Properties						

## 化學成份

Chemical Composition (%)

項目 Item	C	Si	Mn	P	S	Cr	Ni	N	抗拉強度 T.S N/MM <sup>2</sup>	降伏強度 Y.S(0.2%) N/MM <sup>2</sup>	伸長率 Elong (%)	硬度 Hardness HRB	硬度 Hardness HV
1	0.040	0.460	1.130	0.039	0.001	18.100	8.000	0.050	686	288	55.0	87.5	-
2	0.040	0.460	1.130	0.039	0.001	18.100	8.000	0.050	686	288	55.0	87.5	-
3	0.040	0.460	1.110	0.036	0.002	18.200	8.000	0.040	663	325	56.0	83.0	-
4	0.040	0.460	1.110	0.036	0.002	18.200	8.000	0.040	663	325	56.0	83.0	-
5	0.046	0.488	1.201	0.032	0.006	18.144	8.138	0.055	681	332	52.0	86.3	-
6	0.050	0.370	1.120	0.022	0.002	18.200	8.100	0.050	654	291	56.0	89.5	-
7	0.050	0.410	1.200	0.035	0.002	18.400	8.100	0.060	639	313	64.5	83.5	-

茲證明本表所列產品，均依材料規格製造及試驗，並符合規格之要求。

We hereby certify that the products described herein have been manufactured and tested with

Satisfactory results in accordance with the requirement of the above material specification.

本產品無輻射污染，並且不含汞。

The material described above is free irradiation and free mercury.

For and on behalf of  
YUEN CHANG STAINLESS  
STEEL CO., LTD.

Authorised Signature



檢驗證明書

運錫鋼鐵股份有限公司

YUEN CHANG STAINLESS STEEL CO., LTD.

高雄市前金區中正四路 235 號 13F  
13-F, No. 235, Jungteng, 4th Road  
Chianjin Chin, Kaohsiung, Taiwan.

INSPECTION CERTIFICATE

列印日期(ISSUE DATE): 2011/09/30

PO No.: 82518  
Shipment No.: 4970

ORIGINAL

ORIGINAL

Global Stainless Steel Inc.  
1150 Meyerside Drive, Mississauga,  
Ontario, Canada, L5T 1J4

客戶名稱  
Customer

鋼捲編號  
Coil No.

爐號  
Heat No.

鋼種  
Steel Grade

表面  
Finish

產品尺寸(MM)  
Thickness x Width x Length

淨重(KG)  
Net Weight

8	KA10505990E10-3	A1101712	304	NO.4	1.20 x 1219 x 3048	1,386
9	KA10508840J20-3	A1101752	304	NO.4	1.50 x 1219 x 3048	1,142
10	KA10508840J20-4	A1101752	304	NO.4	1.50 x 1219 x 3048	1,134
11	KA10505150E10-1	A2101743	304	2B	1.50 x 1219 x 2438	1,814
12	KA10336420D10	A2101093	304	2B	0.90 x 1219 x 2438	1,161
13	H4886-1	B9057-2000	304	2B	3.00 x 1219 x 2438	1,108
14	KA10505990E20	A1101712	304	2B	1.20 x 1219 x 3048	1,368

化學成份  
Chemical Composition (%)

機械性質  
Mechanical Properties

項目 Item	C	Si	Mn	P	S	Cr	Ni	N	抗拉強度 T.S N/MM <sup>2</sup>	降伏強度 Y.S(0.2%) N/MM <sup>2</sup>	伸長率 Elong (%)	硬度 Hardness HRB	硬度 Hardness HV
8	0.040	0.460	1.130	0.039	0.001	18.100	8.000	0.050	686	288	55.0	87.5	-
9	0.040	0.460	1.110	0.036	0.002	18.200	8.000	0.040	663	325	56.0	83.0	-
10	0.040	0.460	1.110	0.036	0.002	18.200	8.000	0.040	663	325	56.0	83.0	-
11	0.050	0.320	1.170	0.037	0.001	18.200	8.000	0.040	658	271	58.0	79.5	-
12	0.040	0.390	1.170	0.035	0.002	18.000	8.000	0.040	658	290	57.5	84.5	-
13	0.046	0.414	1.195	0.033	0.003	18.075	8.063	0.054	640	274	56.3	84.2	-
14	0.040	0.460	1.130	0.039	0.001	18.100	8.000	0.050	686	288	55.0	87.5	-

茲證明本表所列產品，均依材料規格製造及試驗，並符合規格之要求。

We hereby certify that the products described herein have been manufactured and tested with

Satisfactory results in accordance with the requirement of the above material specification.

本產品無輻射污染，並且不含汞。

The material described above is free irradiation and free mercury.

For and on behalf of  
YUEN CHANG STAINLESS  
STEEL CO., LTD.

Authorised Signatures

## 檢驗證明書

運錫鋼鐵股份有限公司

YUEN CHANG STAINLESS STEEL CO., LTD.

INSPECTION CERTIFICATE

列印日期(ISSUE DATE): 2011/09/30

高雄市前金區中正四路 235 號 13F

13-F, No. 235, Jungfeng, 4th Road

Chienjin Chiu, Kaohsiung, Taiwan.

PO No.: 82518

Shipment No.: 4970

ORIGINAL

客戶名稱 Customer		Global Stainless Steel Inc. 1150 Meyerside Drive, Mississauga, Ontario, Canada, L5T 1J4										Shipment No.: 4970						
項目 Item	鋼卷編號 Coil No.	爐號 Heat No.	鋼種 Steel Grade	表面 Finish	產品尺寸(MM) Thickness x Width x Length	淨重(KG) Net Weight	化學成份						機械性質					
							C	Si	Mn	P	S	Cr	Ni	N	抗拉強度 T.S N/MM <sup>2</sup>	降伏強度 Y.S(0.2%) N/MM <sup>2</sup>	伸長率 Elong (%)	硬度 Hardness HRB
15	KA10505150E10-2	A2101743	304	2B	1.50 x 1219 x 3048	1,842												
16	H4886-2	B9857-4000	304	2B	3.00 x 1219 x 3048	1,128												



6870 HIGHWAY 42 EAST

Certificate: 720314 2

Mail To:  
THYSSENKRUPP MATERIALS  
2821 LANGSTAFF ROAD  
CONCORD, ON L4K5C6

Customer: 007206 001

## METALLURGICAL TEST REPORT

NORTH AMERICAN STAINLESS  
6870 HIGHWAY 42 EAST  
GHENT, KY 41045

Date: 3/14/2012 Page: 1

Steel: 304/304L

Finish: CD

Corrosion: ASTM A262 Prac A/E OK

NAS Order: PN 0017889 03

PEC236568

### PRODUCT DESCRIPTION:

Round Bar, Annealed, Cold Draw  
UNS 30400/30403 EN 10204 3.1, ASTM A484/10  
ASTM A276/10, ASTM A479/10a, ASTM A182/10 CHEM ONLY,  
ASME SA479/10a, ASME SA182/10 CHEM ONLY  
AMS 5639H, AMS 5647J, AMS QCS-763B, QCS-763F  
SOLUTION ANNEAL TEMP 1900F MIN

### REMARKS:

COMPLIES W/REQUIREMENTS OF DPARS EU DIRECTIVE 2002.95.  
EC. ROHS. EAF+AOD+CC. NO WELD REPAIR. MELTED AND MFG IN USA  
FREE FROM MERCURY AND LOW MELTING ALLOY CONTAMINATION

Product Id	Skid #	Diameter	Size	Weight	Length	Mark	Pieces	Commodity Code
BE4118 5		.3750		1.264	144.00	2	1	

### CHEMICAL ANALYSIS CM(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan)

HEAT	CM	C	CO	CR	CU	MN	MO	N	NI	P
B6A9	US	.0130	.1405	18.1325	.4710	1.3940	.3645	.0705	8.5920	.0315
S										
SI										
		.0215								

### MECHANICAL PROPERTIES

Product Id	1 d o i c r	HB	.2YS KSI	UTS KSI	RA %	Elong % 2"
BE4118 5	RL	217.00	90.81	107.40	72.40	42.30

NAS hereby certifies that the analysis on this certification is correct and the material meets the specifications stated

Technical Dept. Mgr.

3/14/2012

# THYSSENKRUPP MATERIALS NA DART AEROSPACE STAINLESS STEEL ROUND BAR 304L 437" DIA X 144.000" PART NO.

Certificate of Mill Test Results  
12Apr12  
Pg 1/1

PO/Rel 16666

We certify that this is a true copy of the report  
furnished by the producer of the metal, or data  
resulting from tests made in approved labs.

Signed by:

BL PEC-762060-003



6870 HIGHWAY 42 EAST

## METALLURGICAL TEST REPORT

NORTH AMERICAN STAINLESS  
6870 HIGHWAY 42 EAST  
GHENT, KY 41045

Mail To:

Certificate: 661622 1  
THYSSENKRUPP MATERIALS  
2821 LANGSTAFF ROAD  
CONCORD, ON L4K5C6

Ship To:

THYSSENKRUPP MATERIALS  
2821 LANGSTAFF ROAD  
CONCORD, ON L4K5C6

Date: 8/08/2011 Page: 1

Steel: 304/304L

Finish: CD

Your Order: PEC231154

NAS Order: PN 0014699 03

Corrosion: ASTM A262 Prac A/E OK

### PRODUCT DESCRIPTION:

Round Bar, Annealed, Cold Draw  
UNS 30400/30403 EN 10204 3.1, ASTM A484/08  
ASTM A276/10, ASTM A479/10a, ASTM A182/10 CHEM ONLY,  
ASME SA479/10a, ASME SA182/10 CHEM ONLY  
AMS 5639H, AMS 5647H, AMS QQS-763B, QQS-763F

### REMARKS:

COMPLIES W/REQUIREMENTS OF DFARS EU DIRECTIVE 2002.95.  
EC. ROHS. EAF+AD+CC. NO WELD REPAIR. MELTED AND MFG IN USA  
FREE FROM MERCURY AND LOW MELTING ALLOY CONTAMINATION

Product Id	Skid #	Diameter	Size	Weight	Length	Mark	Pieces	Commodity Code
BD9804 8		.4370		1,026	144.00	5	1	

### CHEMICAL ANALYSIS CM(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan)

HEAT	CM	C	CO	CR	CU	MN	MO	N	NI	P
9RB9	US	.0168	.1665	18.0330	.3205	1.3750	.2695	.0732	8.5080	.0310
S										

### MECHANICAL PROPERTIES

Product Id	Id	HB	.2YS	UTS	RA	Elong
	c r	Mo.	KSI	KSI	%	% 4D
BD9804 8	R L	209.00	88.09	103.73	72.26	51.10

NAS hereby certifies that the analysis on this certification is correct and the  
material meets the specifications stated.

QC ENGINEER

8/08/2011

ERIC PLESS

PO/Rel 16666

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

Re 235835-1

運錫鋼鐵股份有限公司

檢驗證明書

YUEN CHANG STAINLESS STEEL CO., LTD.

INSPECTION CERTIFICATE

列印日期 (ISSUE DATE): 2011/09/30

高雄市的金區中正路235號 13F  
13-F, No. 235, Jungeng, 4th Road  
Chiangin Chiu, Kaohsiung, Taiwan.

Global Stainless Steel Inc. 11150 Meyerside Drive, Mississauga, Ontario, Canada, L5T 1J4										PO No.: 82518 Shipment No.: 4970		
客戶名稱 Customer		ORIGINAL										
項目 Item	鋼捲編號 Coil No.	爐號 Heat No.	鋼種 Steel Grade	表面 Finish	產品尺寸(MM) Thickness x Width x Length	淨重(KG) Net Weight						
8	KA10505990E10-3	A1101712	304	NO.4	1.20 x 1219 x 3048	1,386						
9	KA10508840J20-3	A1101752	304	NO.4	1.50 x 1219 x 3048	1,142						
10	KA10508840J20-4	A1101752	304	NO.4	1.50 x 1219 x 3048	1,134						
11	KA10505150E10-1	A2101743	304	2B	1.50 x 1219 x 2438	1,814						
12	KA10336420D10	A2101093	304	2B	0.90 x 1219 x 2438	1,161						
13	H4886-1	B9857-4000	304	2B	3.00 x 1219 x 2438	1,108						
14	KA10505990E20	A1101712	304	2B	1.20 x 1219 x 3048	1,368						
化學成份		Chemical Composition		機械性質		Mechanical Properties						

機械性質

項目 Item	抗拉強度 T.S N/MM <sup>2</sup>	降伏強度 Y.S(0.2%) N/MM <sup>2</sup>	伸長率 Elong (%)	硬度 Hardness HRB	硬度 Hardness HV
8	686	288	55.0	87.5	-
9	663	325	56.0	83.0	-
10	663	325	56.0	83.0	-
11	658	271	58.0	79.5	-
12	658	290	57.5	84.5	-
13	640	274	56.3	84.2	-
14	686	288	55.0	87.5	-

茲證明本表所列產品，均依材料規格製造及試驗，並符合規格之要求。  
We hereby certify that the products described herein have been manufactured and tested with  
Satisfactory results in accordance with the requirement of the above material specification.  
本產品無輻射污染，並且不含汞。  
The material described above is free irradiation and free mercury.  
According With ASTM A240 And ASTM A480

For and on behalf of  
YUEN CHANG STAINLESS  
STEEL CO., LTD.

Authorized Signature

# Certificate of Mill Test Results

12Apr12 Pg 1/1

BL PEC-762060-005

Signed by:

PO/Rd 16666  
We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

DART AEROSPAC  
ALUMINUM FLAT BAR 6061-T6511  
PART NO. 750" X 6.00" X 144.0000"

CERTIFIED TEST REPORT  
<http://Online.KaiserAluminum.com>

**KAISER**  
ALUMINUM  
FABRICATED PRODUCTS

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
5205 KAISER DRIVE  
KALAMAZOO, MI 49048

CUSTOMER PO NUMBER:		ALREC00274		PRODUCT DESCRIPTION:		750 X 6.000 PRECISION WIDE BAR	
KAISER ORDER NUMBER:		LINE ITEM:		SHIP DATE:		KAISER LOT NUMBER:	
617366		001		04/03/2012		Z00106028	
WEIGHT SHIPPED:		QUANTITY:		B/L NUMBER:		DIA/DIA/T/H/K/S:	
1624.000 LB		24.000 PCS		603064		WIDTH:	
SHIP TO:		SOLD TO:					
THYSSENKRUPP MATERIALS NA		THYSSENKRUPP MATERIALS NA					
2821 LANGSTAFF ROAD		2821 LANGSTAFF ROAD					
CONCORD, ON L4K 5C6 CANADA		CONCORD, ON L4K 5C6 CANADA					

## Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS(KSI)	YTS(KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
Z00106028	0001	1	49.3	45.9	17.3	RE	92	N/A
Z00106028	0001	2	49.6	46.2	16.7	RE	92	N/A
Z00106028	0002	1	48.6	44.8	16.5	RE	92	N/A
Z00106028	0002	2	48.4	45.2	16.1	RE	92	N/A
Z00106028	0002	3	47.2	43.5	15.9	RE	93	N/A

## Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
101383	.73	.35	.28	.08	.94	.10	.05	.04	.00	.00	.00	.01	.03

## Applicable Requirements:

PER ASTM-B221-06, STENCILED ASME-SB221 1996 SECT II PER AMS-QQ-A-200/8 UNS# A96061 MEETS ALL SPECIFICATION REQUIREMENTS FOR 6061-T6511/T6 ELEVATED MINIMUM MECHANICAL PROPERTIES AS FOLLOWS: UTS = 42.0 KSI MIN YIELD = 38.0 KSI MIN ELONGATION = 10.0% MIN

## Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

## CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Alex Yeh, Quality & Technology Manager

*[Signature]*

Plant Serial: 00037689  
Kaiser Order Number: 617366  
Line Item: 001



TEL: (416)745-4444 FAX:(416)745-0925 1-800-668-7210  
411 CHRISLEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4  
<http://www.extrudex.com>

MILL TEST REPORT

BILL TO THYSSENKRUPP MATERIALS NA SHIP TO	Cert Code: 1	DIE NUMBER S 0.28	DATE OF SHIPMENT 2/22/2012	EXTRUDEX ORDER NO. 142539	MANIFEST NO. 261503
THYSSENKRUPP MATERIALS NA	CUSTOMER PO PEC-236822	ALLOY 6061	SALES MAN FORBES DODWELL	5	
SO DESCRIPTION 1"x4" FB	CUSTOMER PART NUMBER 1-1000-4000	TEMPER T6511	PART DESCRIPTION	MADE IN CANADA	

Mechanical Properties

Lot	Alloy	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation	Hardness	Conductivity
A.12	6061	Feb/16/12	40.1	35.5	12.80	86.8, 86.7, 86.9	

Chemical Composition

Cast Number	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	II	Ga	V	B	Zr	Bi	Pb	Sn	Sr	Co	Al	Other
A.12 2BQ334 6061	0.50	0.17	0.20	0.03	0.90	0.07	0.00	0.01	0.01	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.02

*David Natale*  
David Natale  
Quality Control Manager

# Certificate of Mill Test Results

12Apr12 Pg 1/1  
 Signed by: BL PEC-762060-007

THYSSENKRUPP MATERIALS NA

PART AEROSPACE  
 ALUMINUM FLAT BAR 6061-T6511  
 1.250" X 5.00" X 144.0000"  
 PART NO. OFFERING

**KAISER**  
 ALUMINUM  
 FABRICATED PRODUCTS

*Booth*

CERTIFIED TEST REPORT  
<http://Online.KaiserAluminum.com>

CUSTOMER PO NUMBER:		CUSTOMER PART NUMBER:		PRODUCT DESCRIPTION:	
PEC-236736-1		ALREC00368		1.250 X 5.000 SC RECT BAR	
KAISER ORDER NUMBER:	LINE ITEM:	SHIP DATE:	KAISER LOT NUMBER:	ALLOY:	TEMPER:
613128	001	02/07/2012	HK1124016	6061	T6511
WEIGHT SHIPPED:	QUANTITY:	SL NUMBER:	DIA/DAF/THKNS:	WIDTH:	LENGTH:
1058.000 LB	12.000 PCS	602575			12.000 FT
SHIP TO:					
THYSSENKRUPP MATERIALS NA 2821 LANGSTAFF ROAD CONCORD, ON L4K 6C6 CANADA					
THYSSENKRUPP MATERIALS NA 2821 LANGSTAFF ROAD CONCORD, ON L4K 6C6 CANADA					

## Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
HK1124016	0001	1	50.7	46.4	13.1	RE 93	N/A	N/A
HK1124016	0001	2	51.5	47.1	14.0	RE 93	N/A	N/A

## Chemical Composition (wt%), Aluminum Remainder

LIMITS	SI	FE	CU	NI	MG	CR	ZN	TI	PB	BI	ZR	EA	TOT
Maximum	0.80	0.70	0.10	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
HA1911	.69	.45	.28	.10	.97	.09	.06	.02	.01	.01	.01	.05	.05

## Applicable Requirements:

ASTM-B221-08-STENCILLED ASME-S3221 1998 SECT II AMS-QQ-A-200/8 UNS#96061 (T6511 also conforms to T6-not applicable to other tempers)

## Miscellaneous Notes

MANUFACTURED IN USA (SHERMAN, TX) MELTED IN USA

## CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested in accordance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any variance is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Alex Yeh, Quality & Technology Manager

*Alex Yeh*

Plant Serial: 00028666  
 Kaiser Order Number: 613128  
 Line Item: 001



# **PURCHASE ORDER** **Purchase Order ID PO16666**

**Purchase Order Date** 4/10/12  
**PO Print Date** 4/10/12

Page Number 1 of 3

**Dart Aerospace Ltd.**  
 1270 Aberdeen Street  
 Hawkesbury, ON K6A 1K7  
 Tel: 613 632 9577  
 Fax: 613 632 1053

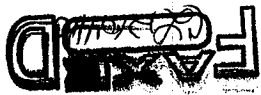
Order From : VC-COP001

**THYSSENKRUPP MATERIALS CA LTD**  
 O/A VPK METAL- C/O T27540/PO BOX 4275, POSTAL "A"  
 TORONTO, ON M5W 5V8  
 CA

<b>Contact Name</b>	905 669 9444	<b>Buyer</b>	Chantal Lavoie
<b>Vendor Phone</b>	905 669 9444	<b>Requisition Nbr</b>	
<b>Vendor Fax</b>	905 738 9033	<b>Tax Resale Nbr</b>	10127-2607
<b>Vendor Account Nbr</b>		<b>Terms</b>	Net 30
		<b>Currency</b>	CAD
		<b>FOB</b>	Destination-Collect

**Ship To :** DART AEROSPACE LTD

1270 ABERDEEN  
 HAWKESBURY, ON K6A 1K7  
 CANADA



4/10/12 11:38

Line Nbr	Reference	Description/	Reg Date/	Reg Qty/	Ship Method	Unit Price	Extended Price
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1	M303H0.500	303 HEX BAR .500	4/13/12	12.00	Yours pdd	\$2.8000	\$33.60
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037

4/10/12

**Special Inst:**

MATERIAL: AISI 303 SS HEX BAR AS  
 PER SATM A582

NOTE: AISI 304/316 NOT ACCEPTABLE

2	M304R0.375	304 ROUND BAR 0.375	4/13/12	60.00	Yours pdd	\$1.5500	\$93.00
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029

4/10/12

**Special Inst:**

MATERIAL: MATERIAL: 304/316 SS  
 ROUND BAR

AS PER ASTM A276

NOTE: AISI 303 NOT ACCEPTABLE

3	M304R0.4375	304 ROUND BAR 0.4375	4/13/12	24.00	Yours pdd	\$2.0833	\$50.00
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028

4/10/12

**Special Inst:**

MATERIAL: MATERIAL: 304/316 SS  
 ROUND BAR


AS PER ASTM A276

NOTE: AISI 303 NOT ACCEPTABLE

No substitution or deviation without  
 consent.  
 Certificate of Conformity or Material  
 Certification required when applicable

Change Date: 4/10/12

Change Nbr: 3



**DART Aerospace Ltd.**  
 1270 Aberdeen Street  
 Hawkesbury, ON K6A 1K7  
 Tel: 613 632 9577  
 Fax: 613 632 1053

**PURCHASE ORDER**  
 Purchase Order ID PO16666  
 Purchase Order Date 4/10/12  
 PO Print Date 4/10/12  
 Page Number 2 of 3

Order From : THYSSENKRUPP MATERIALS CA LTD  
 O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
 TORONTO, ON M5W 5V8  
 CA

Contact Name	905 669 9444	Buyer	Chantal Lavoie
Vendor Phone	905 738 9033	Requisition Nbr	10127-2607
Vendor Fax		Tax Resale Nbr	Net 30
Vendor Account Nbr		Terms	CAD
		Currency	Destination-Collect
		FOB	M/12/13/16

4	M304S11GA	304/316 0.125 Sheet	4/13/12	Yes	64.00	Yours pd	\$9.7805	\$625.95
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*Handwritten:* M/12/16  
*Handwritten:* OK

5	M304S20GA	304/316 .040 Sheet	4/13/12	Yes	256.00	Yours pd	\$3.0978	\$793.04
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**Special Inst:** MATERIAL: AISI 304/316 SS SHEET  
 ANNEALED 2B FINISH  
 AS MIL-S-5059 OR AMS 5513 (304) OR  
 AMS 5524 (316)  
 OR ASTM A240 OR ASME SA240

*Handwritten:* M/12/16

6	M6061T6B0.750X06.000	6061T6 BAR .750 X 6.00	4/13/12	Yes	48.00	Yours pd	\$10.5000	\$504.00
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**Special Inst:** MATERIAL: AISI 304/316 SS SHEET  
 ANNEALED 2B FINISH  
 AS MIL-S-5059 OR AMS 5513 (304) OR  
 AMS 5524 (316)  
 OR ASTM A240 OR ASME SA240


*Handwritten:* M/12/16

7	M6061T6B1.000X04.000	6061-T6 Bar 1.00 x 4.00	4/13/12	Yes	48.00	Yours pd	\$9.4200	\$452.16
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**Special Inst:** MATERIAL: 6061-T6/651/T6510/6511T62 ALUMINUM BAR  
 AS PER QQ-A-225/8 OR AMS-QQ-A-225/8  
 OR AMS 4117/4128/4115/4116  
 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR  
 AMS 4160 OR ASTM B211 OR  
 ASTM B221

*Handwritten:* M/12/16

Change Nbr: 3  
 Change Date: 4/10/12  
 No substitution or deviation without consent.  
 Certificate of Conformity or Material Certification required when applicable



**DART**  
 Dart Aerospace Ltd.  
 1270 Aberdeen Street  
 Hawkesbury, ON K6A 1K7  
 Tel: 613 632 9577  
 Fax: 613 632 1053

**PURCHASE ORDER**  
 Purchase Order ID PO16666  
 Purchase Order Date 4/10/12  
 PO Print Date 4/23/12

<b>Order From :</b> THYSSENKRUPP MATERIALS CA LTD O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A" TORONTO, ON M5W 5V8 CA	
<b>Contact Name</b> Vendor Phone 905 669 9444 Vendor Fax 905 738 9033 Vendor Account Nbr	<b>Buyer</b> Chantal Lavoie <b>Requisition Nbr</b> 10127-2607 <b>Terms</b> Net 30 <b>Currency</b> CAD <b>FOB</b> Destination-Collect

8	M6061T6B1.500X01.250	6061-T6 Bar 1.50 x 1.25	4/13/12	Yes	24.00	f	Yours	ppd	\$4,4167	\$106.00
MATERIAL: 6061- T6/T651/T6510/6511T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221										
<b>Special Inst:</b> MATERIAL: 6061- T6/T651/T6510/6511T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221										
9	M174B1.250X02.000	17-4 SS Bar 1.250 x 2.00	4/13/12	Yes	24.00	f	Yours	ppd	\$35.1000	\$842.40
<b>Special Inst:</b> MATERIAL: 17-4 PH SS BAR AS PER AMS 5604/5643 GRAIN MUST BE ALONG LENGTH OF BAR MINIMUM YIELD TENDILE STRENGTH = 100 KSI MINIMUM ULTIMATE TENSILE STRENGTH = 150 KSI										
10	6061T6 BAR 1.250 X	5.000	4/13/12	Yes	12.00	Yours	ppd		\$14.6700	\$176.04
Each										

Change Nbr: 4 Change Date: 4/23/12 No substitution or deviation without consent. Certificate of Conformity or Material Certification required when applicable
--

Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

**PURCHASE ORDER**  
Purchase Order ID PO16666  
Purchase Order Date 4/10/12  
PO Print Date 4/10/12  
Page Number 3 of 3

Order From : VC-COP001

THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL-C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Contact Name	905 669 9444	Buyer	Chantal Lavole
Vendor Phone	905 738 9033	Requisition Nbr	10127-2607
Vendor Fax		Tax Resale Nbr	Net 30
Vendor Account Nbr		Terms	CAD
		Currency	Destination-Collect
		FOB	

Special Inst:

MATERIAL: 6061-T6/T651/T6510/6511T62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8  
OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR  
AMS 4160 OR ASTM B211 OR  
ASTM B221

Special Inst:

MATERIAL: 6061-T6/T651/T6510/6511T62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8  
OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR  
AMS 4160 OR ASTM B211 OR  
ASTM B221

Special Inst:

MATERIAL: 17-4 PH SS BAR AS PER  
AMS 5604/5643  
GRAIN MUST BE ALONG LENGTH OF  
BAR  
MINIMUM YIELD TENSILE STRENGTH  
= 100 KSI  
MINIMUM ULTIMATE TENSILE  
STRENGTH = 150 KSI

MATERIAL CERTIFICATION  
REQ'D UPON DELIVERY

PO Total:

\$3,500.15

\$842.40

\$106.00

\$35.1000

\$4.4167

24.00 Yours ppd

24.00 Yours ppd

4/13/12

4/13/12

17-4 SS Bar 1.250 x 2.00

6061-T6 Bar 1.50 x 1.25

M174B1.250X02.000

M6061T6B1.500X01.250

9

8

Change Date: 4/10/12

Change Nbr: 3

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required when applicable